

Section 1. Registration Information

Source Identification

Facility Name:	Goal Line, LP
Parent Company #1 Name:	
Parent Company #2 Name:	

Submission and Acceptance

Submission Type:	Re-submission
Subsequent RMP Submission Reason:	5-year update (40 CFR 68.190(b)(1))
Description:	
Receipt Date:	25-Jun-2004
Postmark Date:	25-Jun-2004
Next Due Date:	25-Jun-2009
Completeness Check Date:	25-Aug-2004
Complete RMP:	Yes
De-Registration / Closed Reason:	
De-Registration / Closed Reason Other Text:	
De-Registered / Closed Date:	
De-Registered / Closed Effective Date:	
Certification Received:	Yes

Facility Identification

EPA Facility Identifier:	1000 0012 2173
Other EPA Systems Facility ID:	Cal000122995

Dun and Bradstreet Numbers (DUNS)

Facility DUNS:	861499762
Parent Company #1 DUNS:	
Parent Company #2 DUNS:	

Facility Location Address

Street 1:	555 N. Tulip St
Street 2:	
City:	Escondido
State:	CALIFORNIA
ZIP:	92025
ZIP4:	2532
County:	SAN DIEGO

Facility Latitude and Longitude

Latitude (decimal):	33.118611
Longitude (decimal):	-117.098889
Lat/Long Method:	Interpolation - Map
Lat/Long Description:	Plant Entrance (Personnel)
Horizontal Accuracy Measure:	25
Horizontal Reference Datum Name:	North American Datum of 1983
Source Map Scale Number:	24000

Owner or Operator

Operator Name:	PurEnergy, LLC
Operator Phone:	(315) 448-2266

Mailing Address

Operator Street 1:	1732 W. Genesee St
Operator Street 2:	
Operator City:	Syracuse
Operator State:	NEW YORK
Operator ZIP:	13204
Operator ZIP4:	1904
Operator Foreign State or Province:	
Operator Foreign ZIP:	
Operator Foreign Country:	

Name and title of person or position responsible for Part 68 (RMP) Implementation

RMP Name of Person:	Robert Mason
RMP Title of Person or Position:	Facility Manager
RMP E-mail Address:	robert2.mason@ps.ge.com

Emergency Contact

Emergency Contact Name:	Robert Mason
Emergency Contact Title:	Facility Manager
Emergency Contact Phone:	(760) 738-4999
Emergency Contact 24-Hour Phone:	(619) 341-0419
Emergency Contact Ext. or PIN:	
Emergency Contact E-mail Address:	robert2.mason@ps.ge.com

Other Points of Contact

Facility or Parent Company E-mail Address:	
Facility Public Contact Phone:	
Facility or Parent Company WWW Homepage Address:	

Local Emergency Planning Committee

LEPC:	Region VI LEPC
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Full Time Equivalent Employees

Number of Full Time Employees (FTE) on Site:	10
FTE Claimed as CBI:	

Covered By

OSHA PSM :	Yes
EPCRA 302 :	Yes
CAA Title V:	
Air Operating Permit ID:	

OSHA Ranking

OSHA Star or Merit Ranking:

Last Safety Inspection

Last Safety Inspection (By an External Agency) Date:	05-Jun-2002
Last Safety Inspection Performed By an External Agency:	State environmental agency

Predictive Filing

Did this RMP involve predictive filing?:

Preparer Information

Preparer Name:	Risk Management Professionals, Inc
Preparer Phone:	(949) 282-1023
Preparer Street 1:	27405 Puerta Real
Preparer Street 2:	Suite 220
Preparer City:	Mission Viejo
Preparer State:	CALIFORNIA
Preparer ZIP:	92691
Preparer ZIP4:	
Preparer Foreign State:	
Preparer Foreign Country:	
Preparer Foreign ZIP:	

Confidential Business Information (CBI)

CBI Claimed:
Substantiation Provided:
Unsanitized RMP Provided:

Reportable Accidents

Reportable Accidents:	See Section 6. Accident History below to determine if there were any accidents reported for this RMP.
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Process Chemicals

Process ID:	55528
Description:	SCR Aqua Tank
Process Chemical ID:	73445
Program Level:	Program Level 3 process
Chemical Name:	Ammonia (conc 20% or greater)
CAS Number:	7664-41-7
Quantity (lbs):	146000
CBI Claimed:	
Flammable/Toxic:	Toxic

Process NAICS

Process ID:	55528
Process NAICS ID:	56800
Program Level:	Program Level 3 process
NAICS Code:	221119
NAICS Description:	Other Electric Power Generation

Section 2. Toxics: Worst Case

Toxic Worst ID: 36525

Percent Weight:	30.0
Physical State:	Liquid
Model Used:	EPA's RMP*Comp(TM)
Release Duration (mins):	10
Wind Speed (m/sec):	1.5
Atmospheric Stability Class:	F
Topography:	Urban

Passive Mitigation Considered

Dikes:	Yes
Enclosures:	
Berms:	
Drains:	
Sumps:	
Other Type:	

Section 3. Toxics: Alternative Release

Toxic Alter ID: 43134

Percent Weight:	30.0
Physical State:	Liquid
Model Used:	EPA's RMP*Comp(TM)
Wind Speed (m/sec):	3.0
Atmospheric Stability Class:	D
Topography:	Urban

Passive Mitigation Considered

Dikes:	
Enclosures:	
Berms:	
Drains:	
Sumps:	
Other Type:	Spill Response Kit

Active Mitigation Considered

Sprinkler System:	
Deluge System:	
Water Curtain:	
Neutralization:	
Excess Flow Valve:	
Flares:	
Scrubbers:	
Emergency Shutdown:	Yes
Other Type:	

Section 4. Flammables: Worst Case

No records found.

Section 5. Flammables: Alternative Release

No records found.

Section 6. Accident History

No records found.

Section 7. Program Level 3

Description

Aqueous Ammonia Storage Tank used as Nox abatement for Gas Turbine

Program Level 3 Prevention Program Chemicals

Prevention Program Chemical ID:	46569
Chemical Name:	Ammonia (conc 20% or greater)
Flammable/Toxic:	Toxic
CAS Number:	7664-41-7

Process ID:	55528
Description:	SCR Aqua Tank
Prevention Program Level 3 ID:	31949
NAICS Code:	221119

Safety Information

Safety Review Date (The date on which the safety information was last reviewed or revised):	17-Jun-2004
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Process Hazard Analysis (PHA)

PHA Completion Date (Date of last PHA or PHA update):	07-Jun-2004
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The Technique Used

What If:	
Checklist:	
What If/Checklist:	Yes
HAZOP:	
Failure Mode and Effects Analysis:	
Fault Tree Analysis:	
Other Technique Used:	
PHA Change Completion Date (The expected or actual date of completion of all changes resulting from last PHA or PHA update):	

Major Hazards Identified

Toxic Release:	Yes
Fire:	
Explosion:	
Runaway Reaction:	
Polymerization:	
Overpressurization:	Yes
Corrosion:	Yes
Overfilling:	
Contamination:	
Equipment Failure:	Yes
Loss of Cooling, Heating, Electricity, Instrument Air:	

Earthquake:	Yes
Floods (Flood Plain):	
Tornado:	
Hurricanes:	
Other Major Hazard Identified:	

Process Controls in Use

Vents:	Yes
Relief Valves:	Yes
Check Valves:	Yes
Scrubbers:	Yes
Flares:	
Manual Shutoffs:	Yes
Automatic Shutoffs:	Yes
Interlocks:	
Alarms and Procedures:	Yes
Keyed Bypass:	
Emergency Air Supply:	
Emergency Power:	
Backup Pump:	Yes
Grounding Equipment:	
Inhibitor Addition:	
Rupture Disks:	
Excess Flow Device:	
Quench System:	
Purge System:	
None:	
Other Process Control in Use:	

Mitigation Systems in Use

Sprinkler System:	
Dikes:	Yes
Fire Walls:	
Blast Walls:	
Deluge System:	
Water Curtain:	
Enclosure:	
Neutralization:	
None:	
Other Mitigation System in Use:	

Monitoring/Detection Systems in Use

Process Area Detectors:	
Perimeter Monitors:	Yes
None:	
Other Monitoring/Detection System in Use:	

Changes Since Last PHA Update

Reduction in Chemical Inventory:	
Increase in Chemical Inventory:	
Change Process Parameters:	

Installation of Process Controls:
Installation of Process Detection Systems:
Installation of Perimeter Monitoring Systems:
Installation of Mitigation Systems:
None Recommended:
None: Yes
Other Changes Since Last PHA or PHA Update:

Review of Operating Procedures

Operating Procedures Revision Date (The date of the most recent review or revision of operating procedures): 24-Jul-2003

Training

Training Revision Date (The date of the most recent review or revision of training programs): 03-Nov-2003

The Type of Training Provided

Classroom: Yes
On the Job: Yes
Other Training:

The Type of Competency Testing Used

Written Tests: Yes
Oral Tests:
Demonstration:
Observation: Yes
Other Type of Competency Testing Used:

Maintenance

Maintenance Procedures Revision Date (The date of the most recent review or revision of maintenance procedures): 20-Jul-2003

Equipment Inspection Date (The date of the most recent equipment inspection or test): 07-May-2002

Equipment Tested (Equipment most recently inspected or tested): Aqueous Ammonia SCR system

Management of Change

Change Management Date (The date of the most recent change that triggered management of change procedures): 15-Feb-1999

Change Management Revision Date (The date of the most recent review or revision of management of change procedures): 13-Jan-2004

Pre-Startup Review

Pre-Startup Review Date (The date of the most recent pre-startup review): 15-Feb-1995

Compliance Audits

Compliance Audit Date (The date of the most recent compliance audit): 05-Feb-2002

Compliance Audit Change Completion Date (Expected or actual date of completion of all changes resulting from the compliance audit): 18-Jun-2002

Incident Investigation

Incident Investigation Date (The date of the most recent incident investigation (if any)):
Incident Investigation Change Date (The expected or actual date of completion of all changes resulting from the investigation):

Employee Participation Plans

Participation Plan Revision Date (The date of the most recent review or revision of employee participation plans): 17-Jun-2004

Hot Work Permit Procedures

Hot Work permit Review Date (The date of the most recent review or revision of hot work permit procedures): 05-Dec-2003

Contractor Safety Procedures

Contractor Safety Procedures Review Date (The date of the most recent review or revision of contractor safety procedures): 10-May-2002

Contractor Safety Performance Evaluation Date (The date of the most recent review or revision of contractor safety performance): 30-Apr-1999

Confidential Business Information

CBI Claimed:

Section 8. Program Level 2

No records found.

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?): Yes

Facility Plan (Does facility have its own written emergency response plan?): Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?): Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?): Yes

Healthcare (Does facility's ER plan include information on emergency health care?): Yes

Emergency Response Review

Review Date (Date of most recent review or update of facility's ER plan): 15-Jan-2004

Emergency Response Training

Training Date (Date of most recent review or update of facility's employees): 15-May-2003

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated): Fire Department, HAZMAT Division

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated): (619) 338-2222

Subject to

OSHA Regulations at 29 CFR 1910.38:
OSHA Regulations at 29 CFR 1910.120: Yes
Clean Water Regulations at 40 CFR 112:
RCRA Regulations at CFR 264, 265, and 279.52:
OPA 90 Regulations at 40 CFR 112, 33 CFR 154, 49 CFR 194, or 30 CFR 254:
State EPCRA Rules or Laws:
Other (Specify):

Executive Summary

The Goal Line, LP Cogeneration facility (facility) is a combined cycle cogeneration plant located at 555 Tulip Street, Escondido, California. The facility is a combine cycle cogeneration facility that provides 50mW of energy and capacity to the local utility and employs 10 people at this location. Goal Line LP is located approximately 0.15 mile northeast of 1-15.

Management commitment to the inspection program includes not only the implementation of the standard operating procedures (SOPS) that define the inspections to be conducted, but also the response to deficiencies that compromise the risk reduction practices identified and implemented under the RMP. Management is willing to change procedures to provide better systematic support of risk reduction practices.

The facility has the following toxic substances above the threshold quantity on table 1 Federally Regulated Substances List and Threshold quantities for Accidental Release Prevention: Ammonia (conc 20% or greater). 30 % Aqueous Ammonia is stored in a storage tank and is used as NOx abatement (SCR) for Gas Turbine.

Goal Line LP developed a risk management program and an emergency response plan to address Program 3 requirements in June 1999. Goal Line LP is extremely diligent in the handling of all chemicals and is dedicated to the safety of its employees and the neighboring community. Goal Line LP staff are highly trained and utilize modern equipment to monitor the facility and provide safeguards, while effectively and safely using ammonia for controlling NOx emissions.

ACCIDENTAL RELEASE PREVENTION AND EMERGENCY RESPONSE POLICIES

Goal Line LP has a long standing commitment to worker and public safety. This commitment is demonstrated by the resources invested in accident prevention, such as personnel training and consideration of safety in the design, operation, and maintenance of the Ammonia Injection Systems. Goal Line LP's policy is to implement reasonable controls to prevent foreseeable releases of regulated substances.

STATIONARY SOURCE AND REGULATED SUBSTANCE

The plant consists of the following major equipment:

- ¿ Combustion turbine generator (CTG)
- ¿ Heat recovery steam generator (HRSG)
- ¿ Steam turbine generator (STG).

The plant also has the following ancillary systems and equipment that support its operation:

- ¿ 450-ton ammonia-absorption refrigeration unit (A-ARU)
- ¿ Fuel gas system
- ¿ Condensate system
- ¿ Feed water system
- ¿ Steam system
- ¿ De-mineralized water supply system
- ¿ Cooling water systems
- ¿ CTG chiller water system
- ¿ Compressed air system
- ¿ Aqueous ammonia storage tank system
- ¿ Cycle chemical feed system

HAZARD ASSESSMENT SUMMARY/OFFSITE CONSEQUENCE ANALYSIS

Ammonia Injection System ¿ Aqueous Ammonia

Worst-Case Release Scenario Results Summary

Scenario Description: Per regulations one worst case analysis has been defined as a release of the maximum quantity of aqueous ammonia that can be stored in the largest equipment item (the storage tank) in ten (10) minutes. Although there are numerous controls to prevent such a release and to manage its consequences, the Ammonia Injection System is located outside, and credit for passive mitigation by a dike area of 625 sq. ft and 4 ft deep was taken for the worst-case release scenario. The most pessimistic meteorological conditions were used, as specified by the regulations. RMP*Comp was used to determine the maximum downwind endpoint distance to 0.14 mg/L. The results show the off-site areas that will be affected. This worst case release scenario is highly unlikely to occur because of active mitigation measures that can be taken and weather conditions that are unlikely

as well.

Alternative Release Scenario Results Summary

Scenario Description: A more realistic alternative release scenario was modeled as a release of aqueous ammonia as a result of a rupture of a transfer hose used to fill aqueous ammonia to the SCR ammonia storage tank. The plant spill response kit was used as passive mitigation.

The meteorological conditions specified by regulation for alternative release scenarios were used. RMP*Comp was used to determine the maximum downwind endpoint distance to 0.14 mg/L. The downwind distance for this alternative release scenario is significantly less than that for the worst-case scenario.

Risk Considerations

Although the storage and use of anhydrous and aqueous ammonia has inherent potential risks, and worst-case release scenarios can potentially reach the community; Goal Line LP has recognized these potential risks and structured its safety programs to make the worst case type of event non-credible. In addition to the safety practices of the company and plant personnel to make this worst-case event non-credible, it should also be recognized that there are inherent analysis assumptions that make the results of the atmospheric dispersion analysis appear worse than what would actually be expected during such an event (e.g., In the event of a release, sudden rupture and flashing of ammonia would be highly turbulent. Turbulence causes entrainment of air and the released vapor dilutes much more quickly than is shown in the model).

In addition to the use of conservative analysis assumptions that over-predict the effects of a potential release, other characteristics of the facility and site serve to minimize the potential risks associated with an ammonia release:

- ¿ Ammonia sensors in the process area
- ¿ Automatic / Manual shutdown
- ¿ Personal Protective Equipment (PPE) is used by plant personnel, as necessary.
- ¿ The history of the Goal Line LP facility (i.e., no ammonia releases) reflects the adequacy of the design and diligence of the plant staff in safely operating the Ammonia Absorption Refrigeration and Ammonia Injection Systems.

ACCIDENTAL RELEASE PREVENTION PROGRAM AND CHEMICAL-SPECIFIC PREVENTION STEPS

As part of the implementation of this Program 3, key Prevention Program elements were implemented by Goal Line LP to manage process safety issues associated with the use of ammonia for refrigeration. In addition, common industry standards, policies, and procedures are currently utilized to ensure safe practices are being performed. The Prevention Program 3 elements include:

- ¿ Process Safety Information
- ¿ Process Hazard Analysis
- ¿ Operating Procedures
- ¿ Training
- ¿ Mechanical Integrity
- ¿ Management of Change
- ¿ Pre-start up Review
- ¿ Compliance Audits
- Investigation
- Participation
- ¿ Incident
- ¿ Employee
- ¿ Hot Work Permit
- ¿ Contractors

On the RMP*Submit under Incident Investigation (item 7.11 a&b): as of this date there have been no incidents to investigate, therefore the date for this item is blank.

In addition, key emergency response elements were addressed in the Business Emergency Plan. See EMERGENCY RESPONSE PROGRAM below.

FIVE-YEAR ACCIDENT HISTORY

There have been no releases of ammonia at Goal Line LP in the past five years.

EMERGENCY RESPONSE PROGRAM

The Goal Line LP facility, is owned by PurEnergy and operated by GE Contractual Services (GECS). Goal Line LP supplies thermal coolant to the Iceoplex Sports Facility for the operation of its equipment/facility and supplies surplus electricity to San Diego Gas & Electric.

The Emergency plan applicable to the Escondido facility is to be recognized as only a plan, and not a prescriptive document. Each incident is a unique event; therefore, this Plan is designed to incorporate the flexibility to tailor the response to meet the emergency.

The Plant Manager is responsible for promulgation, implementation, training and maintenance of the Emergency Response Plan.

This Plan meets the requirements of 29 CFR 1910.120 (q) Hazardous Waste Operations and Emergency Response, proposed 8 CCR 5192, Hazardous Waste Operations and Emergency Response, and 19 CCR 2731, Emergency Response Plans and Procedures.

PLANNED CHANGES TO IMPROVE SAFETY

Several studies have been conducted to examine mitigation measures to improve safety at Goal Line LP. These studies include the following: Process Hazard Analysis, and Hazard Assessment. Any outstanding recommendations from these studies will have been addressed by June 1, 2005.